

## 《皮革工业术语汇总》

### 生皮、在制品及皮革

生皮 hide/skin	蓝湿革（铬湿革 chrome tanned） wet blue
猪皮 pig skin	剖层皮 split
黄牛皮 cattle hide	粒面剖层 grain split; outer split
水牛皮 buffalo hide, water buffalo hide	肉面剖层 flesh split; inner split
牦牛皮 yak hide	中间剖层 middle split
犏牛皮 pienin hide	白湿革 wet white
阉牛皮 steer hide	坯革（半硝革） crust; crust leather
犊牛皮 calf skin	羊皮纸（证书革） parchment
胎牛皮 slunk	皮粉 hide powder
小牛皮 kip skin	铬皮粉 chrome-tanned hide powder
山羊皮 goat skin	皮革 leather
绵羊皮 sheep skin	植鞣革 vegetable-tanned leather
羊羔皮 lamb skin	矿物鞣革（无机鞣革） mineral-tanned leather
小羊皮 kid skin	铬鞣革 chrome-tanned leather
马皮 horse hide	半铬鞣革 semi-chrome leather
驴皮 ass hide	无铬鞣革 chrome-free leather
骡皮 mule hide	铝鞣革 aluminium-tanned leather
鹿皮 deer skin	锆鞣革 zirconium-tanned leather
袋鼠皮 kangaroo skin	钛鞣革 titanium-tanned leather
鱼皮 fish skin	铁鞣革 iron-tanned leather
蛇皮和蟒皮 snake skin and boa skin	无矿物鞣革 metal-free leather
原料皮 raw hides/skins	有机鞣革 organic-tanned leather
鲜皮（血皮 blood hide/skin） fresh hide/skin	硅鞣革 silica-tanned leather
冻鲜皮（冻板皮） frozen hide/skin	醛鞣革 aldehyde-tanned leather
盐鲜皮（咸鲜皮） fresh salted hide/skin	油鞣革（麂皮革 chamois leather） oil-tanned leather
盐湿皮（咸湿皮） wet salted hide/skin	结合鞣革 combination-tanned leather
盐干皮（盐板皮，咸板皮） dry salted hide/skin	全粒面革 full grain leather
淡干皮（甜干板） air dried hide/skin; flint hide/skin	轻磨面革 snuffed leather
撑板皮 frame dried hide/skin	修[饰]面革 corrected grain leather
在制品 semi-finished products	正绒面革（磨砂革） nubuck
浸水皮 soaked hide/skin	反绒面革（司伟革） suede; velour
灰皮 limed hide/skin	反[毛]面革 hunting suede
裸皮 pelt	带毛革 hair-on leather
软化皮 bated hide/skin	毛革 double face
酸皮（浸酸皮 pickled hide/skin） acid hide/skin	毛革两用革 nappalan
生揉皮 rawhide	编织革 weaved leather
	剖层革 split leather

压花革 embossed leather  
 搓纹革（搓花草） boarded [grain] leather  
 缩纹革（皱纹革） shrunken grain leather  
 摔纹革 dry milled leather  
 摩洛哥革（植物鞣山羊搓纹革） morocco leather  
 E.I.皮革（东印度皮革 East India leather） E.I. leather  
 方格粒纹小牛革 box calf leather  
 移膜革（贴膜革） transfer coating leather  
 涂饰革 coated leather  
 颜料[涂饰]革 pigmented leather  
 苯胺革 aniline leather  
 半苯胺革 semi-aniline leather  
 消光革 dull-finished leather  
 压花磨面革 embossed buffs  
 漆革 patent leather  
 金属色革 metallised leather  
 金色革 gold leather  
 银色革 silver leather  
 双色效应革 two-tone effect leather  
 多色效应革 multi-tone effect leather  
 珠光革 pearl leather  
 荧光革 fluorescent leather  
 变色革 pull-up leather  
 擦色[效应]革 brush-off  
 印花革 printed leather  
 美术染花草 fancy dyeing leather  
 美术革（精致皮革） fancy leather  
 照相革（感光革） photo-sensitive leather  
 仿旧革 imitative second-hand leather  
 仿古革 antique grain leather  
 纳帕革（纳巴革） nappa  
 打光革 glazed leather  
 擦光革 burnishable leather  
 薄皮革 skiver  
 重革 heavy leather  
 轻革 light leather  
 [鞋]面革 shoe upper leather  
 衬里革（夹里革） lining leather  
 服装革 garment leather  
 手套革 glove leather  
 沿条革 welting leather  
 外底革 out sole leather  
 内底革（膛底革） insole leather  
 帽革 hat leather  
 帽围革（帽口革） hat-band leather  
 腰带革 waist belt leather  
 表带革 watch strap leather  
 票夹革（皮夹革） wallet leather  
 箱用革 case leather  
 包袋革 bag leather  
 家具用革 upholstery leather, furniture leather  
 球革 ball leather  
 篮球革 basketball leather  
 排球革 volleyball leather  
 足球革 football leather  
 棒球革 baseball leather  
 乐器革 music instrument leather  
 鼓皮 drumhead leather, drum skin  
 钢琴用革 piano leather  
 手风琴用革 accordion leather  
 风琴[管]革 organ-pipe leather  
 民族乐器用革 leather for national musical instruments  
 装具革 harness leather  
 马具革 harness leather  
 马颈圈革 collar leather  
 鞍具革 saddle leather  
 鞍褥革 skirting leather  
 缰绳革 bridle leather, rein leather  
 工业用革（机器用革 mechanical leather） industrial leather  
 皮圈革 apron leather  
 皮辊革 roller leather  
 精梳机用革 combed (combing) leather  
 针梳机用革 gill box leather, gilling leather  
 梳毛机用革 condenser rubbing leather  
 搓条皮圈革 condenser tape leather  
 打梭皮带革 picking band leather, loom strap leather

皮结革 (皮仁革, 皮马子革) picker leather	酶脱毛 enzyme unhairing
轮带革 (传动带革 leather for drive belts) belting leather	氧化脱毛 oxidative unhairing
密封革 seal leather	烫退脱毛 scalding unhairing
仪表革 (气表革) gas meter leather; meter leather	回收毛 hair recovery
擦拭[用]革 cleaning leather; wash leather	分割 rounding
可洗革 washable leather	剖层 (片皮) splitting
防水革 waterproof leather	刮面 scudding
斥 (拒) 水革 water-repellent leather	脱碱 de-alkali
矫形制品革 (假肢革) orthopedic leather	脱灰 deliming
书面革 book-binding leather	软化 bating
<b>生产工艺</b>	浸酸 pickling
<b>原料皮保存</b>	浸硝 (滚硝) soak with glauber salt
防腐 curing	去酸 (脱酸, 退酸) depickling
盐腌 wet salting	<b>鞣制与染色工序</b>
盐干 dry salting	鞣制 tanning
干燥 drying	预鞣 pre-tanning
冷藏 cool curing	少浴鞣 less float tanning; short float tanning
冷冻 freeze curing	速鞣 (快速鞣) rapid tanning
浸酸 pickling	划槽鞣 paddle tanning
<b>准备工序</b>	鼓鞣 drum tanning
组批 sorting	池鞣 pit tanning
称重 weighing	矿物鞣 mineral tanning
浸水 soaking	铬鞣 chrome tanning
刮里 (打里) breaking	一浴铬鞣 one-bath chrome tanning
开折 unfolding	二浴铬鞣 two-bath chrome tanning
割头、尾、腿 cut the head,tail and legs off	变型二浴铬鞣 modified two-bath chrome tanning
去肉 (刮肉) fleshing	铝鞣 (明矾鞣) aluminium tanning
刨皮 (刨里) hand shaving	锆鞣 zirconium tanning
水洗 washing	铁鞣 iron tanning
脱脂 degreasing	钛鞣 titanium tanning
浸灰 liming	植[物]鞣 vegetable tanning
浸碱 alkali treating	吊鞣 (悬鞣) suspender tanning
碱膨胀 alkali swelling	平鞣 (卧鞣) handle tanning
脱毛 (去毛) unhairing/dehairing	腌鞣 (焖鞣) layer tanning
涂灰碱脱毛 (包灰脱毛) lime paint unhairing	热鞣 (烫鞣) hot pitting
浸灰碱脱毛 lime and sodium sulfide unhairing	退鞣 (退拷) detanning
盐碱脱毛 sodium sulfide and calcium chloride unhairing	植鞣革漂洗 bleaching of vegetable-tanned leather
碱碱脱毛 sodium sulfide and sodium hydroxide unhairing	油鞣 oil tanning; fat tanning

合成鞣剂鞣	syntans tanning	远红外干燥	far-infrared drying
树脂鞣 (聚合鞣)	polymerization tanning, 缩合鞣)	树脂鞣	resin tanning
醛鞣	aldehyde tanning	回潮 (回湿)	moistening; conditioning
硅鞣	silica tanning	拉软	staking
结合鞣	combination tanning	振荡拉软 (振软)	vibration staking
提碱	basification	铲软 (刮软)	perching
自动提碱	self-basifying	摔软	milling;tumbling
堆置	pilling	搓软	back boarding
搭马	horsing	磨革	buffing
控水	draining	湿磨	wet-buffing; wet-wheeling
挤水	wringing; sammying	振荡磨面	vibration buffing
平展 (伸展)	stretching; setting out	磨面	grain buffing
滚锯末 (滚木屑)	saw dust milling	磨里	flesh side buffing
削匀 (削里)	shaving	磨绒	napping
修边	trimming	砂轮磨绒	plush wheeling
复鞣	retanning	除尘	dedusting
中和	neutralizing	气流除尘	air blast dedusting
漂白	bleaching	起绒	napping
染色	dyeing	打光	glazing
鼓染	drum dyeing	机械打光	mechanical glazing
浸染	tray dyeing	手工打光	hand glazing
刷染 (刷色)	brush dyeing	轧光	rolling off
喷染	spray dyeing	熨光 (压光)	plating
印染	print dyeing	抛光 (磨光)	polishing
扎染	bound dyeing	净面 (揩面)	grain cleaning
蜡染	wax dyeing	涂饰	finishing
套染	dye-coupling;overdye	揩涂 (揩浆)	padding
糊染	pasted dyeing	喷涂	spray finishing
加脂	fatliquoring	辊涂	roller coating
乳液加脂	fat fatliquoring	幕涂 (淋浆)	curtain coating
加油	stuffing	底涂	base coating
填充	filling	中涂	middle coating
涂油 (揩油)	oiling-off	顶涂	top coating
<b>整饰工序</b>		喷光[亮剂]	spray seasoning
干燥	drying	喷固[定剂]	spray fixing
晾干 (挂晾干燥)	air drying	补伤	patching damage
钉板干燥	tack drying; tacking	搓纹	boarding; graining
绷板干燥	toggle drying; toggling	压花	embossing
贴板干燥	paste drying	印花	printing
真空干燥	vacuum drying	手工压花	tooling
高频干燥	high-frequency drying	熨平	ironing
微波干燥	microwave drying	分级	grading
		量革	measuring

打捆 bundling  
称重 weighing  
入库 warehousing  
**仪器设备**  
巴克表 barkometer  
横梁 beam  
转鼓 drum  
划槽 paddle  
**物理机械性能**  
波美度 baume  
抗张强度 tensile strength  
伸长率 elongation  
规定负荷伸长率 elongation at set strength  
断裂伸长率 elongation at break  
撕裂强度 tearing strength  
针孔撕裂强度 stitch tear resistance  
崩裂强度 bursting strength  
崩裂高度 bursting height  
崩破强度 bursting strength  
崩破高度 bursting height  
皮革耐折 bleed of leather  
耐折牢度 flex resistance  
粒面抗裂性能 grain crack resistance  
裂纹指数 crack index  
抗冲击强度 impact strength  
耐磨性能 abrasion resistance  
涂层粘着牢度 adhesion of finish  
收缩温度 shrinkage temperature  
沸点测试 boil test  
耐候性 weather resistance  
耐湿热稳定性 stability to wet and heat  
耐寒性 cold resistance  
低温脆裂性能 cold crack resistance  
耐热性 heat resistance  
雾化性能 fog resistance  
视密度 apparent density  
单位面积质量 mass per unit area  
吸水性 water absorbability  
透水性 water permeability  
防水性 water proofing  
透气性 air permeability

透水汽性 water vapour permeability  
(颜)色牢度 colour fastness  
沾色牢度 staining fastness  
耐摩擦色牢度 colour fastness to rubbing  
耐光色牢度 colour fastness to light  
耐热色牢度 colour fastness to heat  
耐水色牢度 colour fastness to water  
耐汗色牢度 colour fastness to perspiration  
耐皂洗色牢度 colour fastness to soaping  
耐溶剂色牢度 colour fastness to solvents  
**化学性能**  
挥发物 volatile matter  
二氯甲烷萃取物 matter soluble in dichloromethane  
pH 稀释差 difference of pH value between original and diluted aqueous solution  
灰分 ash  
水溶物 water-soluble matter  
鞣质 tannin  
结合鞣质 combination tannin  
含氮量 nitrogen content  
皮质 hide substance  
革质 leather substance  
鞣制系数 degree of tannage  
鞣质系数 T/NT ratio  
碱度 basicity of chromium  
**感官性能**  
外观 appearance  
手感 hand feel  
丰满 full,plump  
柔软 softness  
弹性 elasticity  
柔韧性 flexibility  
色泽 shade  
光泽 lustre  
丝光感 mercerization  
丝绸感 silky feel  
洁净 clear  
精工 precision extent of process  
**原料皮缺陷**  
伤痕 scars  
划伤 scratches  
擦伤 chafe

角伤 horn damages  
刺伤 prod damages  
鞍伤 saddle marks  
挽具伤 coltar marks  
鞭伤 whip damages, lash marks  
烙印 brand marks  
烫伤 scalds  
灼伤 heat damages  
虫伤 insect damages  
虻眼 grub holes  
虱疔 tick marks  
蚤疔 flea marks  
癣癩 mange  
疥疮 scabies  
痘疤 pock marks  
疣 warts  
剥皮伤 butcher cuts, flay cuts  
剪伤 shearing cuts  
皮形不整 poor pattern  
干裂 grain cracks  
折裂 crack caused by folding  
破洞 holes  
充血 congestion  
血管腺（血筋） blood vessel marks  
菌伤 bacterial damages  
腐烂（烂面） putrifying  
溜毛 hair slips  
受潮 wetting damage  
过热 overheating  
胶化 gelatinization  
砂眼 sandish holes  
勾捆伤 damage caused by bundling  
盐斑 salting stains  
污染 contamination  
油烧板 grease stain  
瘦皮（瘦板） thin hide, thin skin  
皱皮（缩板） crumpled hides  
陈板 aged hide  
铁板死皮（死板） murrian hide  
伤残皮 damaged hides

**加工伤**  
浸水伤 damage caused by soaking  
刮皮伤 damage caused by scraping  
浸灰伤 damage caused by liming  
酶鞣伤 damage caused by bating  
片刨伤 damage caused by splitting  
削匀伤 damage caused by shaving  
推挤伤 scudding damage  
打光伤 glazing damage  
铲软伤 staking damage  
磨伤 buffing damage  
钉板伤 striking damage  
熨伤 iron damage  
滚压伤 rolling damage  
**观感缺陷**  
松面 loose grain  
管皱 piping  
分层（起壳） separation  
粗面（粗纹） coarse grain  
龟纹 marbled grain  
折纹（死折） crease, folded wrinkle  
肥皱（脖子纹） fat crease, fat wrinkle  
皱面 drawn grain

注：以上汇总了 QB/T 2262-1996 和 ISO 15115:2019 中的术语。